

ICoRD'19 Paper ID: 146

**A User-Centered Design Study to Investigate the Design
Parameters for Prescription Swimming Goggles**

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Introduction

- Swimming goggles aid swimmers in protecting their eyes from impact, preventing exposure to hazardous materials present in the pool water, and in providing clear vision in the swimming environment.
- Prescription swimming goggles (PSGs) feature a prescription lens work like prescription glasses to correct and support your vision, allowing you to enjoy the same clarity of vision you have wearing your glasses during your swim.

Introduction

Today's swim goggle was born from motorcycle goggles.

The first known swimmer to use them in this way was Tom Burgess, an enterprising Channel-crosser who strapped on a pair of motorcycle goggles while swimming breaststroke from France to England in 1911 [www.yourswimlog.com].

The overall shape and design of this particular piece of swim equipment—two big sockets and an elastic band around the head—hasn't really changed much since then. The materials, size, colors and marketing, on the other hand, absolutely have.

Figure 1. Tom Burgess
[www.yourswimlog.com]



Introduction

In 1935, buoyed by the rising popularity of scuba diving and the need for better masks and goggles, inventor Walter G. Farrell patented an “underwater eye protector” designed to help divers swim around that grandfathered many of the current goggle designs.

July 9, 1935. W. G. FARRELL 2,007,186
UNDERWATER EYE PROTECTOR
Filed May 15, 1933 2 Sheets-Sheet 1

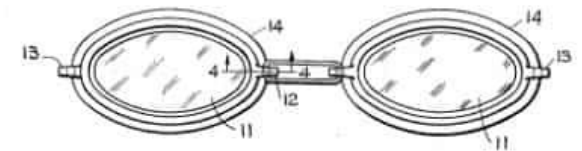


Fig. 1.

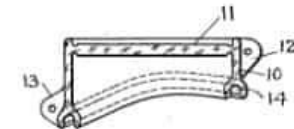


Fig. 2.



Fig. 3.

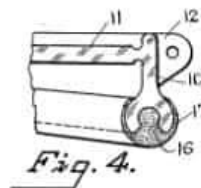


Fig. 4.

Figure 2. First patent
[www.patents.google.com/patent/US2007186A/en]

Introduction

In 1968 the modern swimming goggles was first introduced to the competitive swimming masses with limited enthusiasm.

In modern competition it was the breaststroker David Wilkie of Great Britain who put on a pair of goggles (and a cap!) at the 1970 Commonwealth Games.

Figure 3. Mark Spitz, who won 7 Olympic gold medals in 1972 at the Munich Olympics with no goggles
[<https://www.yourswimlog.com/swim-goggles/>]



Introduction



- 1 LENS
- 2 NOSE BRIDGE
- 3 SEALS
- 4 STRAP





















LENS	NOSE BRIDGE	SEALS	STRAP
 <p>HARD High-performance lenses made from polycarbonate, which is durable and impact-resistant with superior optical clarity.</p>	 <p>INTERCHANGEABLE Three options available, with 3, 4, or 5 different levels for a custom fit and best possible comfort.</p>	 <p>DUAL DENSITY Different density on frame and seal materials offer superior fit and comfort.</p>	 <p>LIQUID CORE TECHNOLOGY Liquid silicone offers the ultimate in goggle comfort, fit, durability and performance.</p>
 <p>SOFT For a greater on comfort, cellulose polymer or polycarbonate lenses offer a softer and flexible alternative.</p>	 <p>SELF ADJUSTING Adaptable nose bridge that conforms to the shape of the face while wearing it.</p>	 <p>SOFT SILICONE Seals made of hypoallergenic silicone for maximum softness, resilience, and comfort.</p>	 <p>SINGLE Simple, intuitive strap for classic comfort.</p>
 <p>MIRRORED Extra protection against UV rays for outdoor swimming, frequent use in well-lit pools, and in competition.</p>	 <p>HIGH Located higher up on the frame to provide additional room for the nose or accommodate those with atypical facial profiles.</p>	 <p>CUSHION COATED Soft TPR layer moulded over the lens on goggles without gaskets.</p>	 <p>DUAL Facilitates optimum fit through ability to apply tension on different areas of the head.</p>
 <p>SPLIT Enhances forward vision without having to move the head.</p>	 <p>ADJUSTABLE Customizable nose bridge that can be shortened according to individual need.</p>	 <p>SILVER COATED Silver layer applied to neoprene gaskets to render them hypoallergenic.</p>	 <p>SPLIT Combines simplicity and flexibility for a snug, comfortable fit.</p>
 <p>SUPER ANTI FOG Advanced coating treatment that lasts longer.</p>	 <p>STRING TYPE The classic customizable nose piece with a cord fed through a rubber tube.</p>	 <p>LIQUID CORE TECHNOLOGY Liquid silicone offers the ultimate in goggle comfort, fit, durability and performance.</p>	<p>USE</p>  <p>TRIATHLON The wide angle of vision and the gasket softness are tailored towards open water triathlon.</p>

Figure 4. Primary components
[www.arenaswimwearstore.com]

Introduction

Some ways to categorize swimming goggles:

1. Leisure Swimming or Open Water Goggles (Frame goggles)
2. Training or Competition Goggles
3. Swedish Type Goggles
4. Mask Type



Figure 5. Four categories of swimming goggles

[www.loneswimmer.com/2015/02/04/how-to-understand-and-choose-between-the-different-types-of-swimming-goggles/;
www.speedo.com/on/demandware.store/Sites-spdgbgp-Site/en_JE/GeoShow-Content?cid=a0b20ad0-ea8a-4c15-88e0-f6455777ce0d]

Introduction

Categories of swimming goggles (specifications):

1. Regular swimming goggles

Features:

Adjustable strap; Adjustable flange; Lens colour; Leakage proof; Good cushion; Anti-fog lens; Flip proof

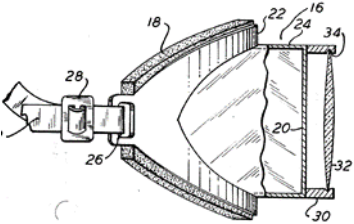
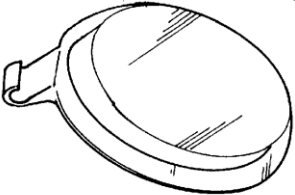
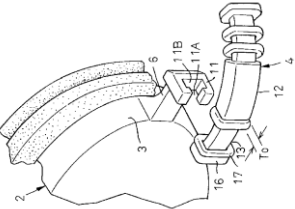
2. Prescription swimming goggles

Features in addition to those in 1:

UV protection lens; Anti-allergic pad; Power lens

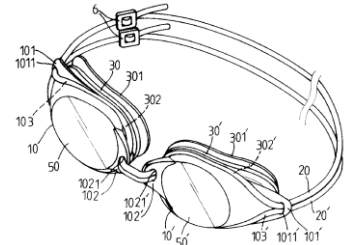
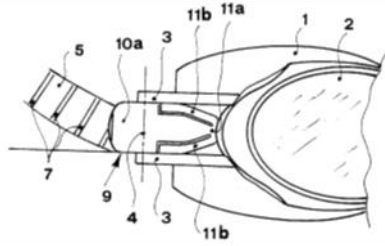
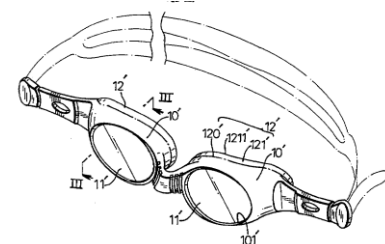
Literature

Few important patents

Title	Inventor	Modification	Figure
Optically corrected swimming goggles	Decorato, F. (1976)	Removable Power lens assembly in front of transparent lens	 A cross-sectional diagram of a swimming goggle lens assembly. It shows a main lens (18) with a curved surface. In front of it is a removable power lens assembly (20) which includes a lens (22) and a frame (24). The assembly is held in place by a strap (26) and a buckle (28). Other parts are labeled 16, 34, 32, and 30.
Swimming goggles frame	Chou, T. (1998)	Curvilinear shape of lens	 A perspective view of a swimming goggle frame. The frame is shown with a curved lens. The lens has a distinct curvilinear shape. A strap is attached to the side of the frame.
Swimming Goggles	Fukasawa, S. (1999)	Adjustable nose bridge flange	 A cross-sectional diagram of a swimming goggle nose bridge flange. It shows a curved lens (2) with a nose bridge flange (3) attached to it. The flange has an adjustable mechanism (4) with a spring (5) and a flange (6). Other parts are labeled 1, 11, 11A, 11B, 12, 13, 14, 15, 16, and 17.

Literature

Few important patents

Title	Inventor	Modification	Figure
Swimming Goggles	Chiang, H. (1999)	Cushion pad assembly with air filled member	 <p>A technical drawing of a swimming goggle. It shows a side view of the goggle with various components labeled with numbers: 10, 10', 101, 1011, 103, 50, 1021, 102, 1021', 102', 10', 50', 103', 1011', 101', 20, 20', 30, 301, 302, 301', 302'.</p>
Device for regulating the length of a swimming goggle strap	Godoy, C. (1999)	Adjustable strap length	 <p>A technical drawing showing a cross-section of a device for regulating the length of a swimming goggle strap. The device is attached to a strap (1) and a goggle frame (2). Components are labeled with numbers: 5, 10a, 3, 11b, 11a, 7, 9, 4, 3, 11b.</p>
Swimming goggles	Chiang, H. (2001)	Combination of two straps assembly	 <p>A technical drawing of a swimming goggle with a combination of two straps assembly. The goggle has two lenses (11) and a frame (10). The straps are labeled with numbers: 10', 101, 11', 12, 12', 120, 121, 121', 10', 11', 101'.</p>

Literature

Literature on design parameters for a PSG can be categorized into three groups based on the most important user-concerns in focus within the work:

1. Physiological Parameters
2. Physical Parameters
3. Psychological Parameters

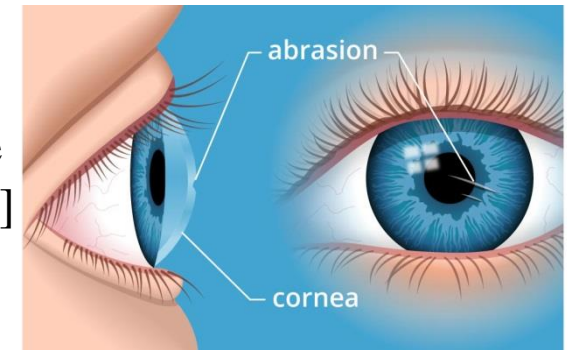
Table 1. Parameters and concern area of study for design of PSG.

S. No.	Parameters	Concerned area of study
1	Physiological parameters	Effect of swimming context on the health of users (physiology).
2	Morphological parameters	Concerns with the product architecture and interaction with the hands, face, head, other body parts.
3	Psychological parameters	Concerns with subjective perceptions of users such as color, form choices.

Literature

Figure 6. Corneal damage

[<https://www.allaboutvision.com/conditions/corneal-abrasion.htm>]



1. Physiological parameters

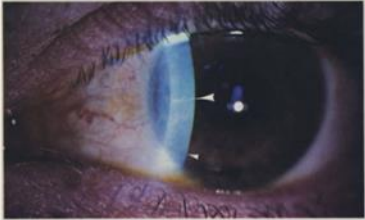
Title	Author/s	Preface of Work	Result	Conclusion
Effects of swimming pool water on the cornea	Haag, J. R., & Gieser, R. G. (1983)	Slit lamp test was done taking 50 Participants (male = 37; female = 13)	The symptoms of punctate of corneal epithelium was seen through the slit lamp test. 	Factors responsible for corneal changes are: <ul style="list-style-type: none"> • Chlorine concentration • pH of swimming pool water • Tonicity of water • Chlorine derived compounds



Figure 7. Typical text set-up [www.stantonoptical.com/blog/slit-lamp-eye-test/]

Literature

1. Physiological parameters

Title	Author/s	Preface of Work	Result	Conclusion
Deleterious effects of swimming pool chlorine on the corneal epithelium	Ishioka et al. (2008)	Confocal microscopy of chlorine irrigated eyes of 10 volunteers was done with fluorophotometric assessment.	Confocal microscopy showed corneal epithelium cell damage in eye rinsed with physiological salt solution (PSS) with Chlorine.	Chlorine was determined to be potentially harmful to the corneal epithelium barrier.

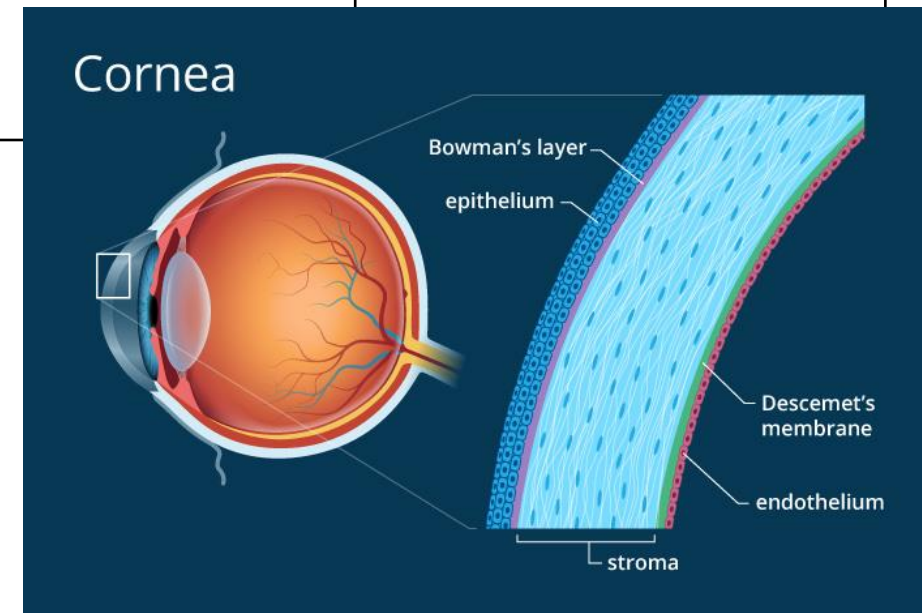


Figure 8. Cornea [<https://www.allaboutvision.com/resources/cornea.htm>]

Literature

1. Physiological parameters

Title	Author/s	Preface of Work	Result	Conclusion
Wearing swimming goggles can elevate intraocular pressure	Morgan et al. (2008)	The effect of various types of swimming goggles (goggles area) on Intraocular Pressure (IOP) was optimized.	A smaller goggles area was consistently associated with greater IOP elevation.	It is better to use large frame structure goggles to minimize the elevation in IOP

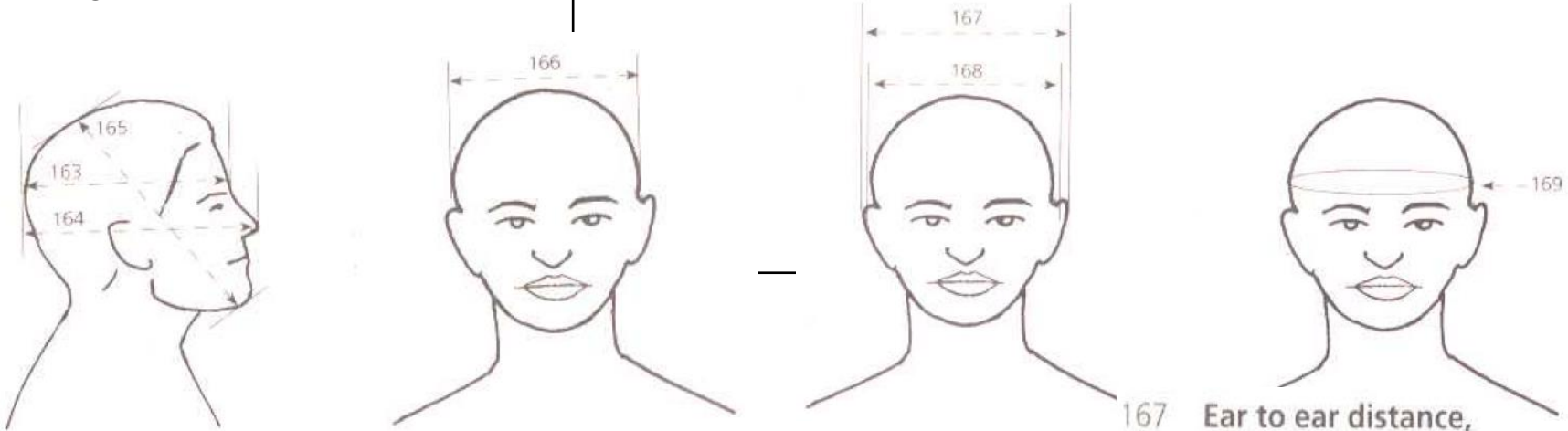
Literature

1. Physiological parameters

Title	Author/s	Preface of Work	Result	Conclusion
Health effects of disinfection by-products in chlorinated swimming pools	Florentin et al. (2011)	Swimming pool water is polluted by the external matters like chemical, cosmetic organic materials, human body materials (urine, skin particle, hair, perspiration, etc.) and other type of biota results formation of Disinfection by-products (DBPs).	Formation of Disinfection by-Products like: <ul style="list-style-type: none">➤ Chloramines➤ Tri – halomethanes (THMs)➤ Haloacetic Acids (HAAs)	<ul style="list-style-type: none">• Eyes irritate while swimming in the presence of DBPs.• DBPs are responsible for several types of epidermal diseases (mostly related to the skin and respiratory system).

Literature

2. Physical parameters

Title	Author/s	Preface of Work	Result	Conclusion
Indian anthropometric dimensions for ergonomic design practice	Chakrabarti, D. (1997)	Various data are collected for the Indian people to design a product with ergonomics concern.	<p style="text-align: center;">Figure 9. Head and face anthropometry</p> 	
<p>163 Head length</p> <p>164 Head length, maximum</p> <p>165 Vertex to chin distance</p> <p>166 Head breadth</p>		<p>167 Ear to ear distance, normal</p> <p>168 Ear to ear distance, pressed</p> <p>169 Head circumference</p>		

Literature

2. Physical parameters

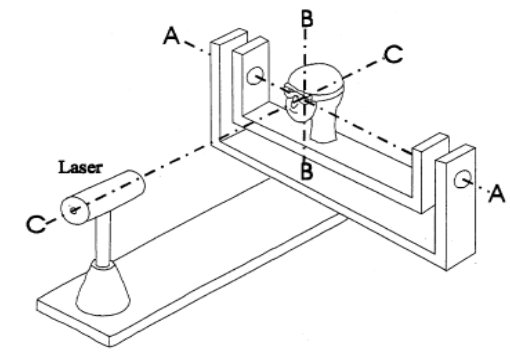


Figure 10. Test set-up.

Title	Author/s	Preface of Work	Result	Conclusion
Protective area of laser eye protectors	Sutter, E., & Schirmacher, A. (2001)	<ul style="list-style-type: none"> ➤ 27 different structures of goggles (laser eye protectors) are studied in this study. ➤ Min. area of goggles that fulfill the desired need was identified. 	The images tracing by the apparatus is shown for various type of goggle structure.	Interface points of goggles and mannequin are: <ul style="list-style-type: none"> ▪ Sellion ▪ Glabella ▪ Orbital surface ▪ Zygon ▪ Midnasale bridge ▪ Maxillonasale

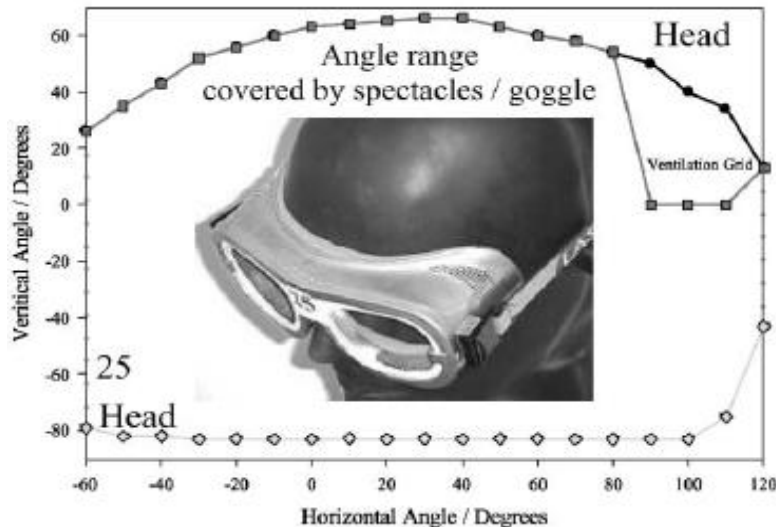


Figure 11. Sample measurement

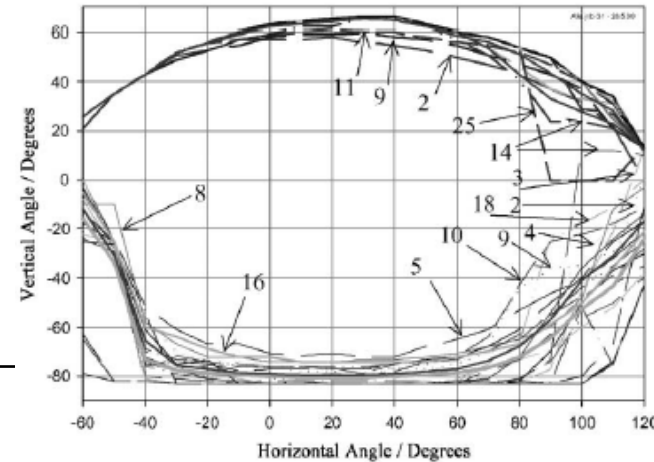


Figure 12. Compilation measurement of various type of 27 goggles.

Literature

2. Physical parameters

Title	Author/s	Preface of Work	Result	Conclusion
Theoretical model for design and analysis of protection eyewear	Zeidler et al. (2013)	<ul style="list-style-type: none"> ➤ Study was done to identify the suitable lens structure for 3 safety goggles. ➤ Optical testing was carried out to measure the spherical power. ➤ Lens geometry was modeled in raytracing software ASAP. 	Optimal radius of curvatures calculated for 2 stimulus angles of incidence.	<ul style="list-style-type: none"> ➤ Lens should be sphero cylindrical in shape for increasing the visibility. ➤ Frontal thickness of lens should be 2 mm.

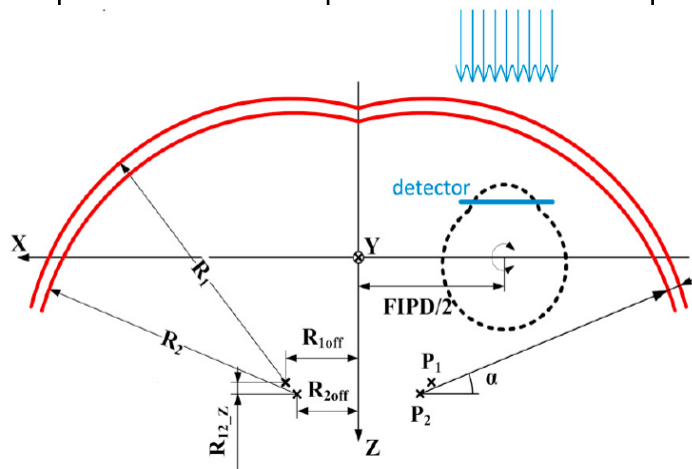


Figure 13. Test set-up.

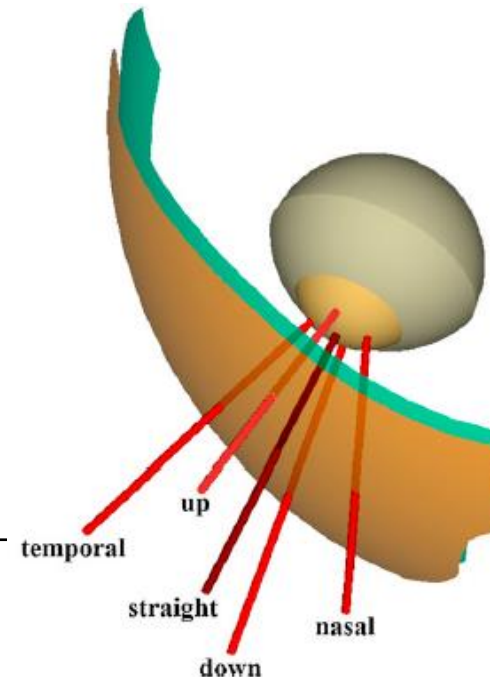


Figure 14. Incident rays.

Literature

2. Physical parameters

Title	Author/s	Preface of Work	Result	Conclusion
The Effect of a Diving Mask on Intraocular Pressure in a Healthy Population.	Goenadi et al. (2016)	IOP was measured with and without lenses wearing a diving mask using Tono-Pen AVIA.	IOP with and without lenses was strongly correlated.	<ul style="list-style-type: none">➤ Wearing a swimming mask leads to increased IOP.➤ Distributed and enlarged area of contact reduces IOP.



Figure 15. Experimental diving mask



Figure 16. Tono-Pen AVIA

Literature

3. Psychological parameters

Title	Author/s	Preface of Work	Result	Conclusion
Barriers and Benefits of Protective Eyewear Use by Latino Farm Workers	Forst et al. (2006)	Determine the perceived benefits and barriers to use of protective eyewear during agricultural work among seasonal farm workers.	Reasons for non-use were perceived no need of protection, discomfort, undesirable appearance, interference with visual acuity, slowing down the work pace, and no mandate from employers.	Functional problems such as falling off, fogging, loss and forgetting glasses, the pace slowdown that reduces production and leads to lower wages for workers should be addressed.

Literature

3. Psychological parameters

Title	Author/s	Preface of Work	Result	Conclusion
Factors influencing worker use of personal protective eyewear	Lombardi et al. (2009)	Identify and describe the array of factors that influence a workers' decision to wear personal protective eyewear (PPE) and the barriers that exist in preventing their use.	Lack of comfort/fit, and fogging and scratching of the eyewear were suggested as the most important barriers to PPE usage.	Several potentially modifiable factors identified would lead to an increase in workers' PPE use and encourage supervisors to provide ongoing positive feedback on the continuous use of PPE by workers at risk for an eye injury.

Methodology

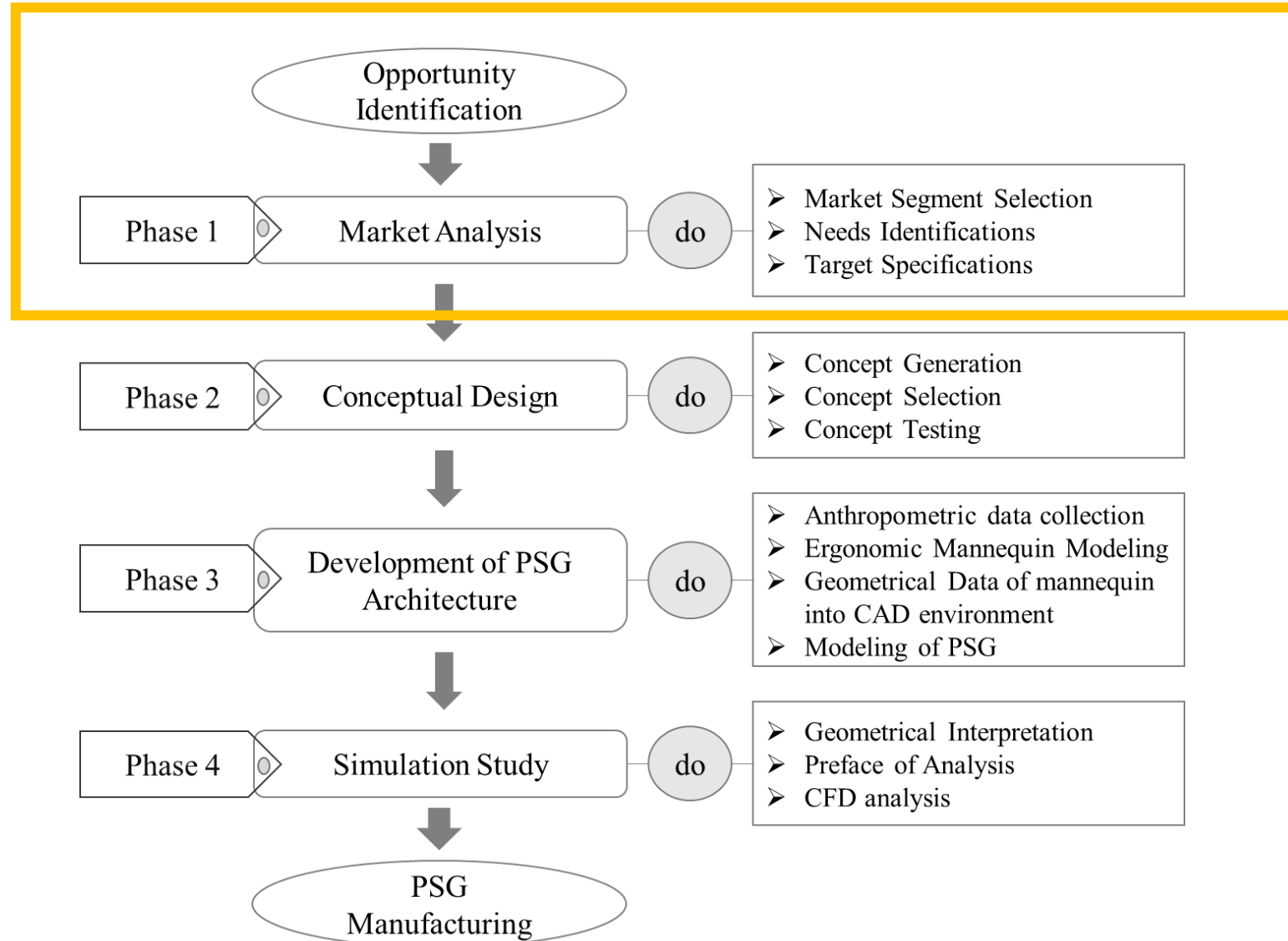


Figure 17. Process flow diagram in order to develop a design protocol for PSG.

Methodology

Market Analysis

1. Prescription Swimming Goggles (PSG) available in the market were studied and their features/specifications documented.
2. Observing and conversing with the swimmers in the Institute swimming pool environment regarding the use of swimming goggles. Problems investigated by taking open-ended surveys from potential users (defective vision).
3. Mean weightage of problems calculated on a scale of 0-5 calculated as

Mean weight of each problem

$$= \frac{(No. of users who reported it \times 5) + (No. of users who DID NOT report it \times 0)}{(Total No. Respondents \times 5)}$$

4. Selective market research on solutions available.
5. Those problems identified which are either not available in existing swimming goggles OR do not meet users' expectations.

Results

95 swimmers volunteered to participate in this study.

38 swimmers out of 95 (i.e. 40%) suffer with some kind of visual problems, mostly either affected by Myopia or Hypermetropia.

38 users with defective vision reported -

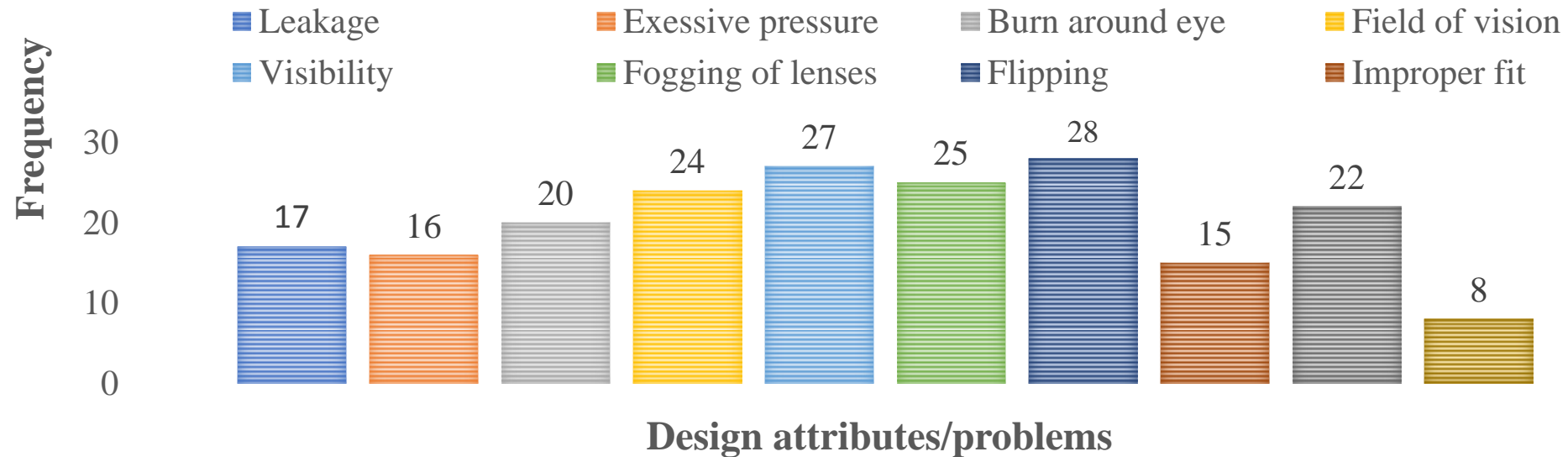


Figure 18. Problem identified and their frequency of reporting.

Results

Hierarchy of the identified problems in the descending order (frequency of reporting):

Flipping (28) > Visibility due to disability (27) > Fogging of lenses (25) > Field of vision (24) > Lens-scratches (22) > Burning-sensation around eyes (20) > Leakage (17) > Pressure excessive on eyes/face (16) > Improper fit (15) > Goggles color dislike (8)

Results

Mapping the reported problems against available market solutions:

Table 3 Market review in order to solve the problems.

Problem priority	Problem title	Availability of Solutions in the Existing PSGs
1	Flipping	Flip proof
2	Visibility	Power lens (fixed or changeable)
3	Fogging of lenses	Anti-fogging liquid and coating
4	Field of vision	Horizontal Range (HR):144°; VR:138° (Maximum)
5	Lens-scratches	Scratch resistant coating
6	Burning around eyes	Extended pads; larger goggles
7	Leakage	Pliable silicone pad
8	Pressure excessiveness	Pliable silicone pad; air compartment within the pad
9	Improper fit	Available sizes; adjustability features; modular design
10	Goggles color	Subjective to preference

Discussion

Table 4. Categorization of the PSG related user problems using broad design categories.

Design parameters	User problems
Physiological parameters	Leakage through goggles; ocular area of goggles; visibility; pressure excessiveness; burning around eyes.
Morphological parameters	Leakage through goggles; improper fit to face; flipping of goggles; lens-scratching; fogging of lenses; visibility; field of vision.
Psychological parameters	Goggles color; product architecture; perceived no need of protection; discomfort; no mandate from authorities.

Conclusions

1. Different methods of designing research around design of PSGs have been discussed.
2. Three broad categories of design concerns namely physiological, morphological, and psychological parameters have been formalized and discussed in the context of realizing the scope for design interventions.
3. Intraocular Pressure (IOP) elevation has been recognized as a critical, but often overlooked non-traditional physiological parameter that should be specifically addressed by future PSG designs.
4. Flipping and visibility should be other high priority design concerns.

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Thank You!