

Innovative Borohydride Synthesis Strategy to Fabricate Red (YBO₃:Eu³⁺) and Green (YBO₃:Tb³⁺) Nanophosphor with Improved Photoluminescence Characteristics

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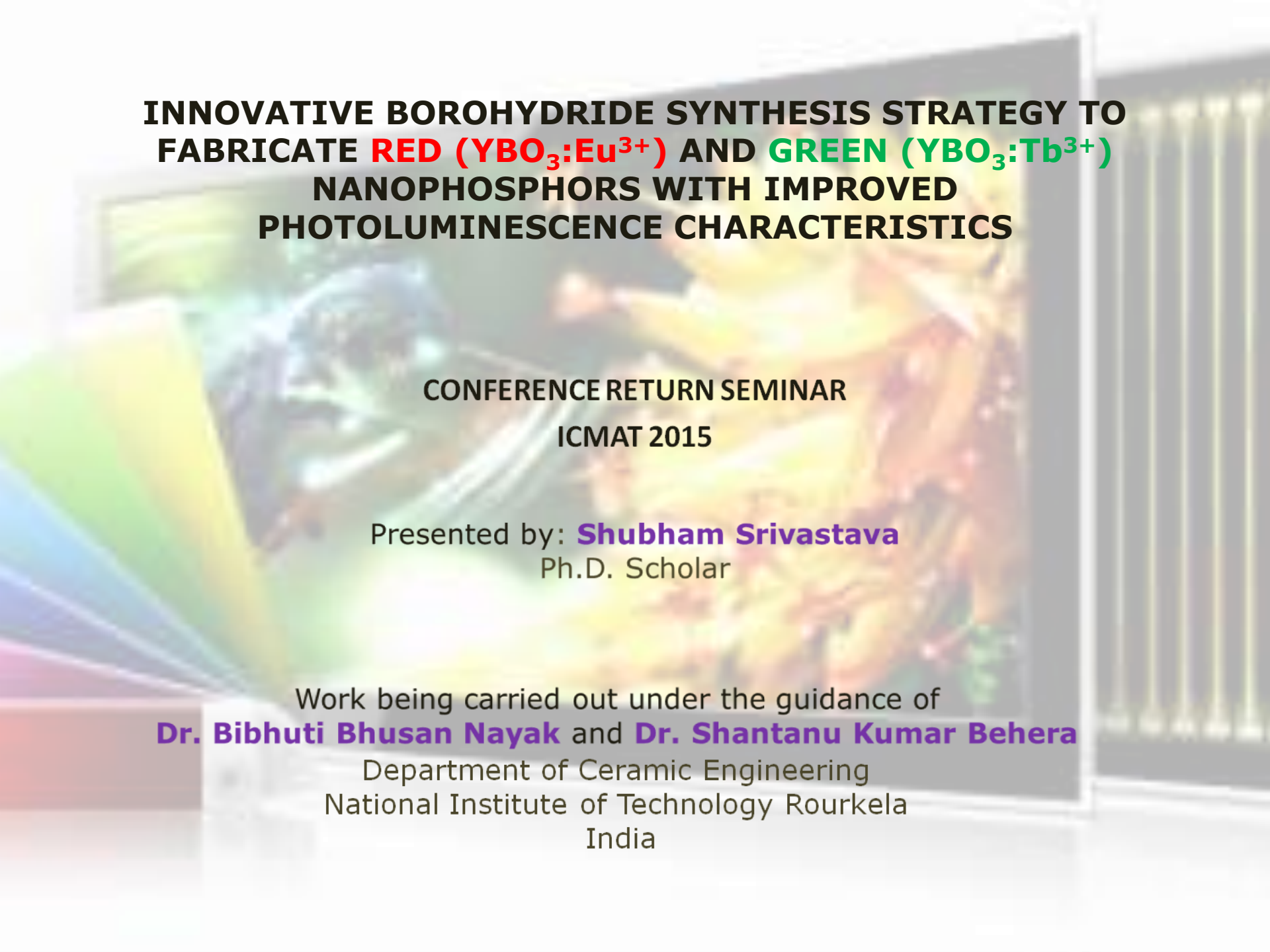
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The research endeavour on lanthanide ions doped YBO₃ nanophosphors is escalating with the availability of these borate hosts, which present incentives such as excellent UV absorbance, high thermal stability and exceptional optical damage threshold [Appl. Phys. Lett., 80, 1447 (2002)]. However, for preparation of this host, the use of boric acid (H₃BO₃) as a boron source is rampant [Small, 3, 438 (2007)]. Literature gives a plethora of evidences for use of excess H₃BO₃ in addition to difficulties encountered in formation of high temperature stable YBO₃ [J. Am. Ceram. Soc., 2008, 91, 591]. Different syntheses employed for YBO₃ fabrication aim towards improving colour purity and chromaticity. Our approach allows accomplishing this goal by means of a unique synthesis strategy for producing high temperature phase pure phosphors with better photoluminescence properties.

In this context, for the first time, innovative borohydride synthesis strategy using sodium borohydride (NaBH₄) has been explored to fabricate red (YBO₃: 5 mol % Eu³⁺) as well as green (YBO₃: 5 mol % Tb³⁺) phosphor. Moreover, phase-stability, microstructure and photoluminescence properties of these phosphors were studied in detail. The colour purity [R/O ratio: area under the curve of red (⁵D₀→⁷F₂ transition) to orange (⁵D₀→⁷F₁) emission] of red phosphor and CIE coordinates of both red and green phosphor are strongly dependent on the excitation wavelengths. The colour tuning from pink to reddish-orange for YBO₃:Eu³⁺ and bluish-green to green for YBO₃:Tb³⁺ is achieved by adjusting excitation wavelengths from near-VUV to UV. The findings of the study suggest that this borohydride method is better than the conventional boric acid based solid-state method. The follow up of the properties unanimously depicts that the use of NaBH₄ is virtuous for synthesizing nanophosphors and could be put to use in light emitting diodes and flat display technology.

Keywords: Phosphors; YBO₃; Borohydride, Colour purity; CIE coordinates.



INNOVATIVE BOROHYDRIDE SYNTHESIS STRATEGY TO FABRICATE **RED** ($\text{YBO}_3\text{:Eu}^{3+}$) AND **GREEN** ($\text{YBO}_3\text{:Tb}^{3+}$) NANOPHOSPHORS WITH IMPROVED PHOTOLUMINESCENCE CHARACTERISTICS

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Ph.D. Scholar

Work being carried out under the guidance of

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Properties and Importance of YBO_3 based systems

- **Strong luminescence intensity**
 - **High chemical stability**
- **Exceptional optical damage threshold**
 - **Excellent VUV absorption**

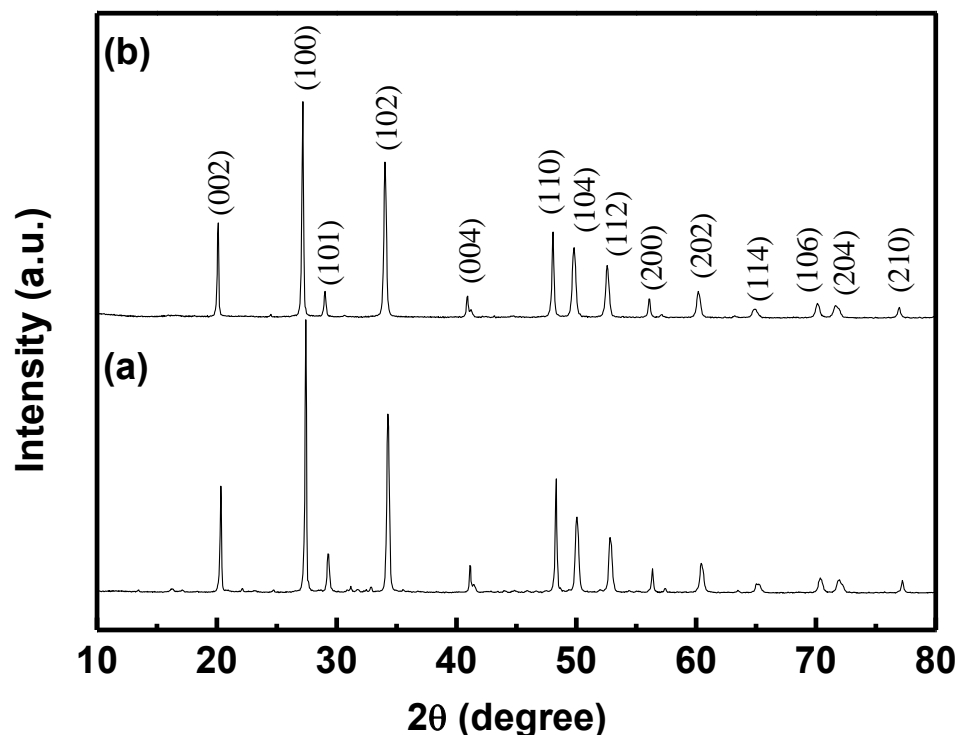
Methodology

Conventional solid state method and Borohydride based gelation-precipitation route were used to prepare the requisite phosphors.

Objective

Development of high temperature stable phase pure $\text{YBO}_3:\text{Eu}^{3+}$ and $\text{YBO}_3:\text{Tb}^{3+}$ phosphor nano material using a unique borohydride synthesis strategy with an improvement in the photoluminescence characteristics

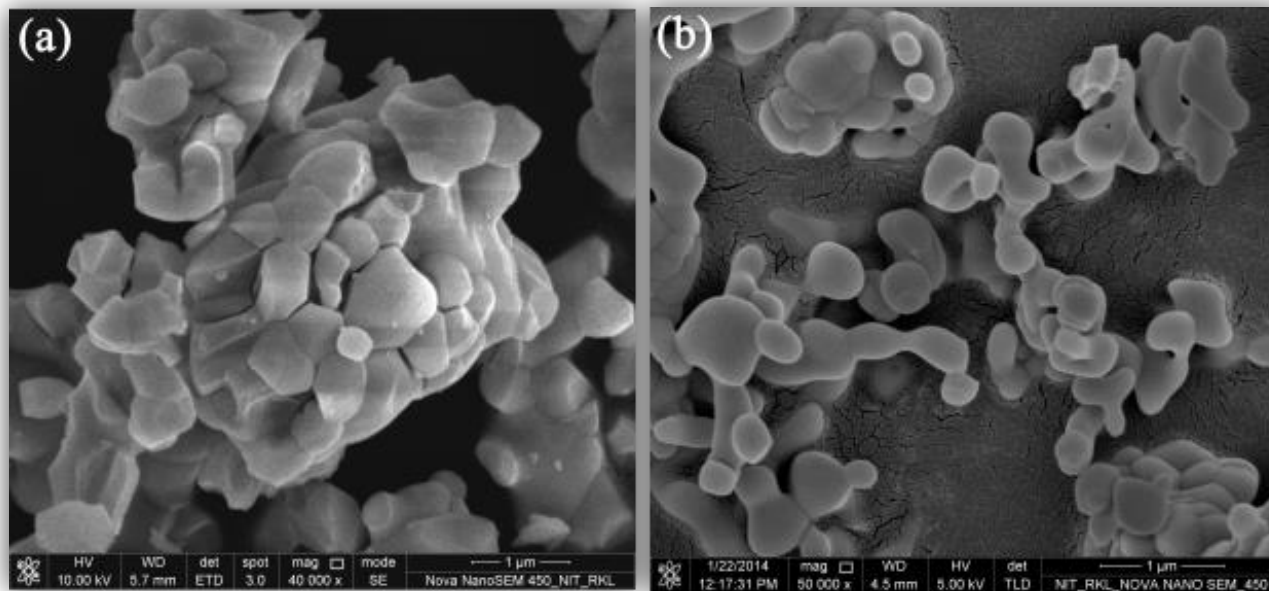
Phase analysis



XRD patterns of calcined (1200 °C) $\text{YBO}_3\text{:Eu}^{3+}$ powders prepared using (a) conventional solid-state and (b) borohydride method.

- **Phase pure 10 mol % Eu^{3+} -doped YBO_3 powder calcined at 1200 °C was prepared and its XRD pattern was compared with the solid state derived phosphor with same europium concentration.**
- **Crystallite size of borohydride synthesized $\text{YBO}_3\text{:Eu}^{3+}$ phosphor was found to be 47 nm, which was smaller than the solid-state derived phosphor (62 nm).**

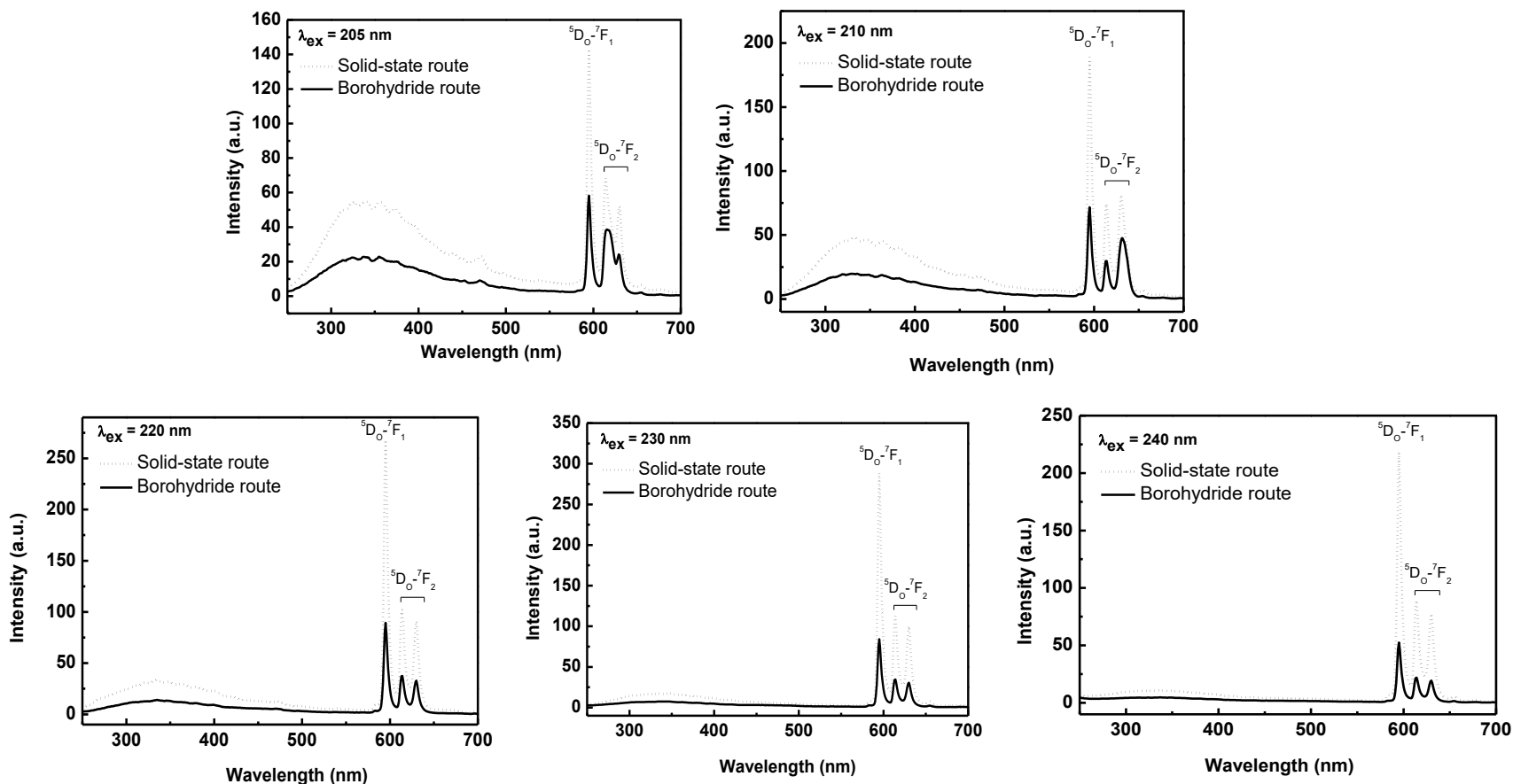
Morphological Analysis



FESEM micrographs of calcined (1200 °C) $\text{YBO}_3:\text{Eu}^{3+}$ powders

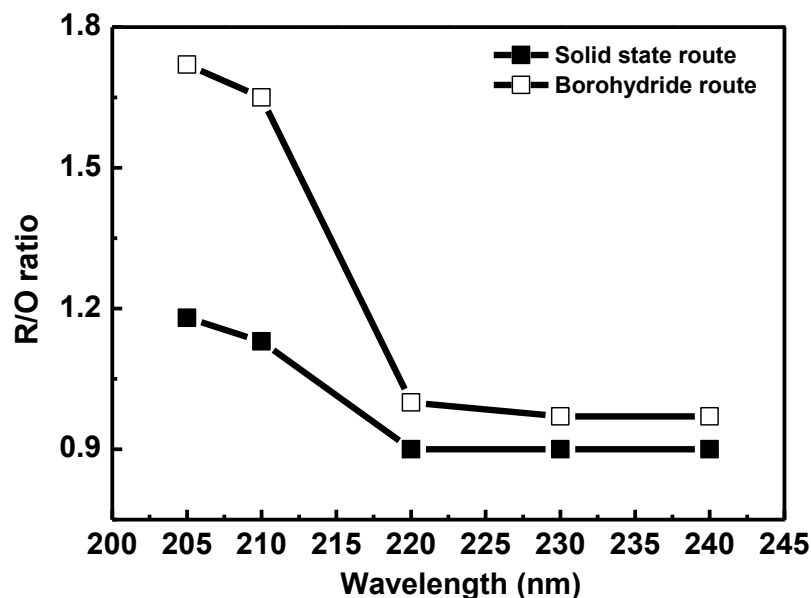
- For solid state route, clustering of polyhedral crystals form irregular shaped particles of size 5 microns
- $\text{YBO}_3:\text{Eu}^{3+}$ phosphor prepared by borohydride route exhibits particles which may have been formed due to high temperature induced coarsening of finer spherical crystallites

Contrasting PL emission spectra of bulk phosphor and nanophosphor



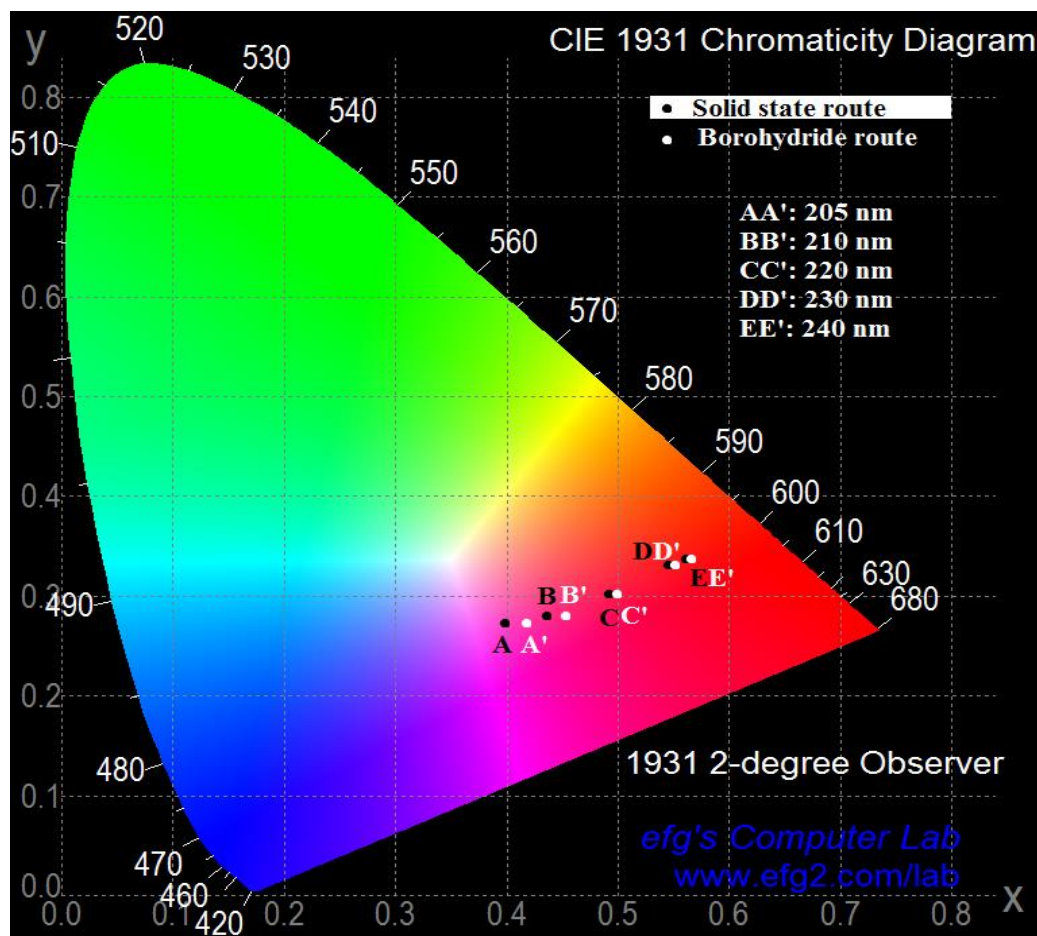
- Luminescence intensity corresponding to the solid state method is high for all cases, which is in striking contrast with the behavior of the particles prepared using borohydride route
- This is ascribed to **small sized** phosphor particles of the latter route

Determination of Colour Purity (R/O ratio)



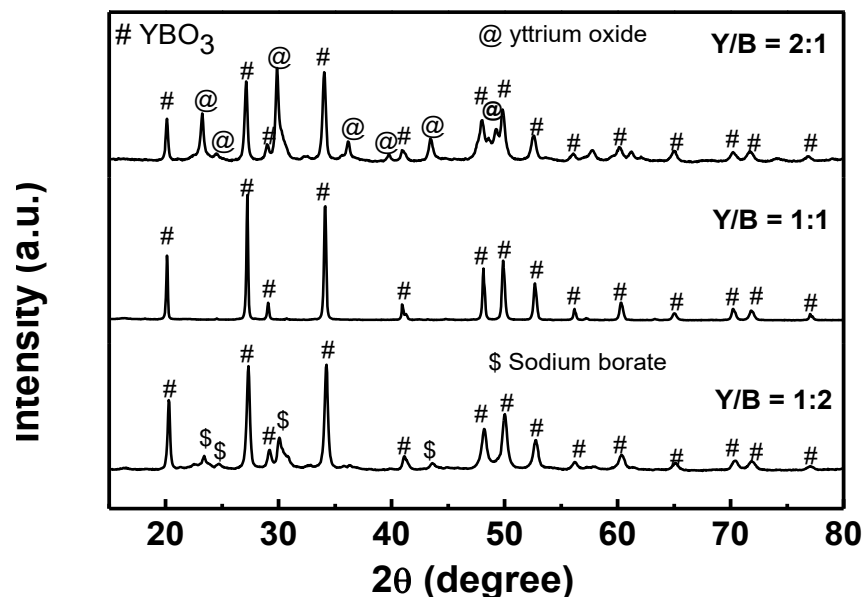
- R/O ratio of solid state is less than the values observed for precipitation method at different excitation wavelengths
- Higher R/O ratio (1.72) for near VUV wavelength (205 nm) in borohydride derived phosphor depends on the contribution of $^5D_0 \rightarrow ^7F_2$ transition, which is more prominent and may be owing to highly disordered surface with lower site symmetry
- Contribution of both $^5D_0 \rightarrow ^7F_2$ and $^5D_0 \rightarrow ^7F_1$ transition lead to a decrease in R/O ratio in UV range (220 to 240 nm).

Chromaticity Coordinates

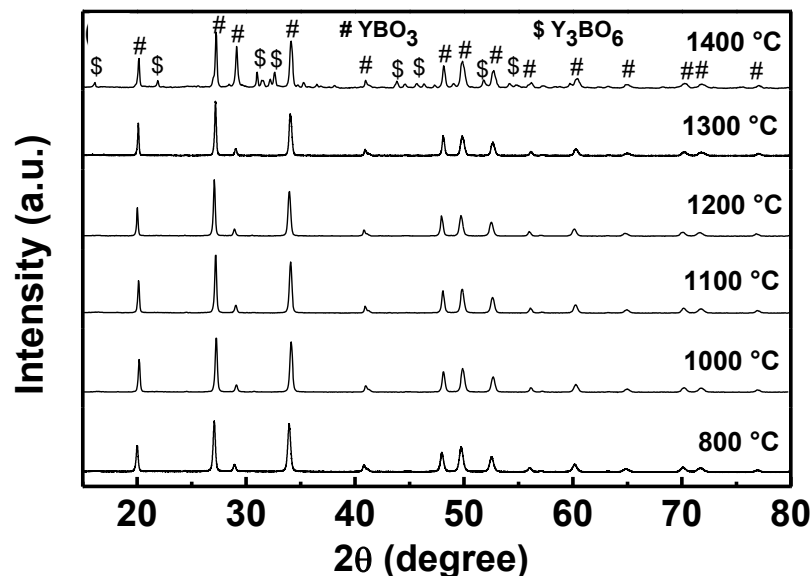


- Colour tuning from pink to reddish orange is possible for $\text{YBO}_3:\text{Eu}^{3+}$ phosphors by changing the excitation wavelengths from near VUV to UV range due to the contribution of the host and the activator.
- Borohydride derived $\text{YBO}_3:\text{Eu}^{3+}$ phosphor shows better chromaticity than solid-state derived phosphor

Thermal stability (formation of parasitic Y_3BO_6 phase at higher temperature)



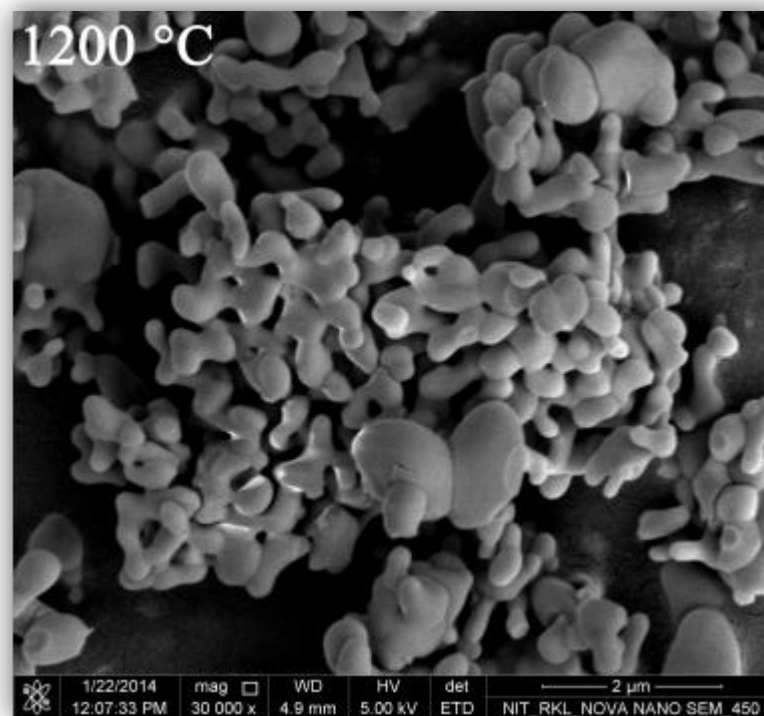
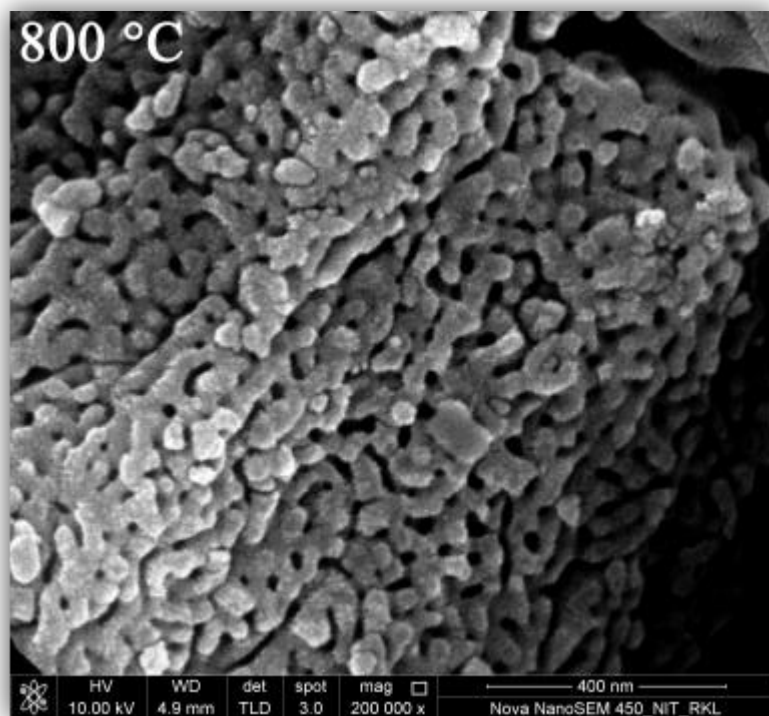
XRD patterns of calcined (800°C) pure YBO_3 prepared by varying Y:B ratio



XRD patterns of pure YBO_3 (Y:B ratio 1:1) heat-treated at different temperatures.

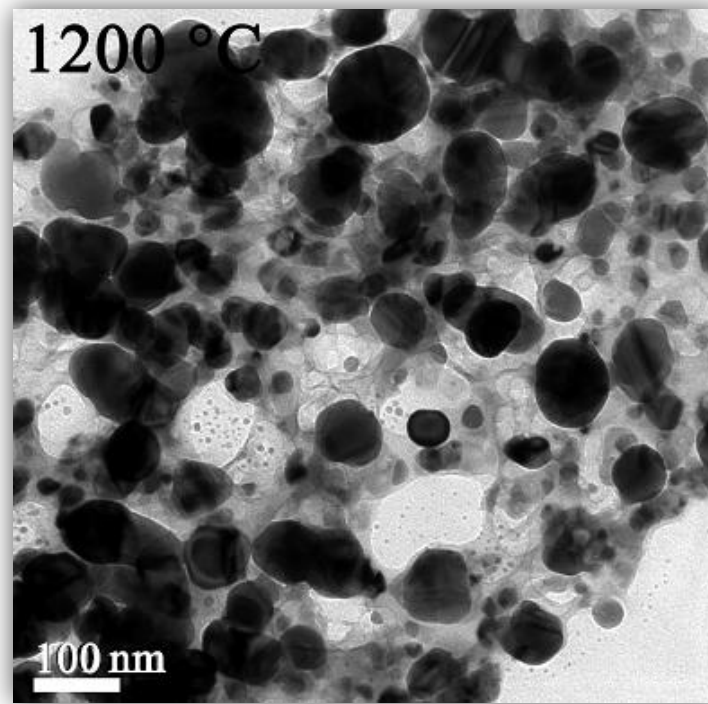
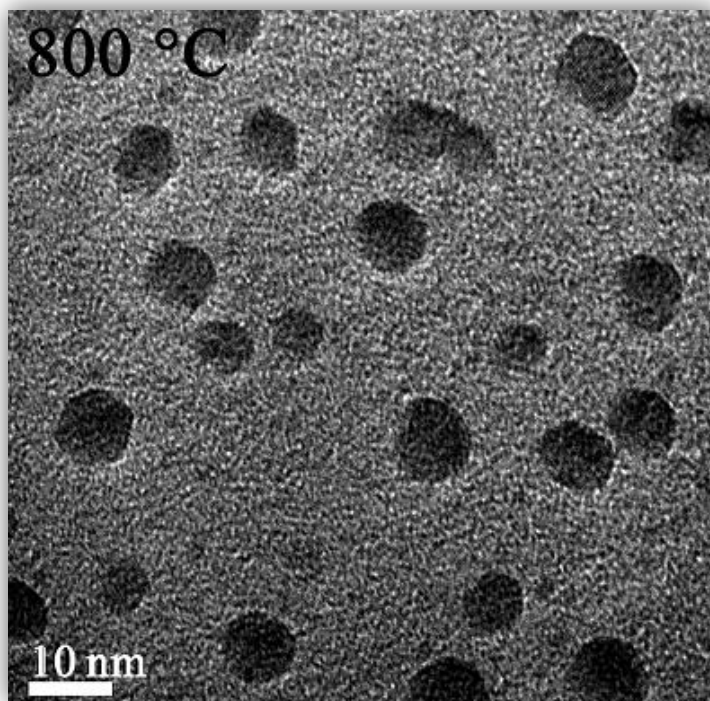
- Either excess of 'B' or 'Y' in the samples having Y:B ratio of 1:2 or 2:1 indicates the formation of some additional impurity phases along with YBO_3 .
- Borohydride synthesized YBO_3 is stable up to 1300°C and the formation of Y_3BO_6 phase is detected at 1400 °C.
- This value is higher than a few preceding reports which concerned with the formation of Y_3BO_6 phase

Morphological studies



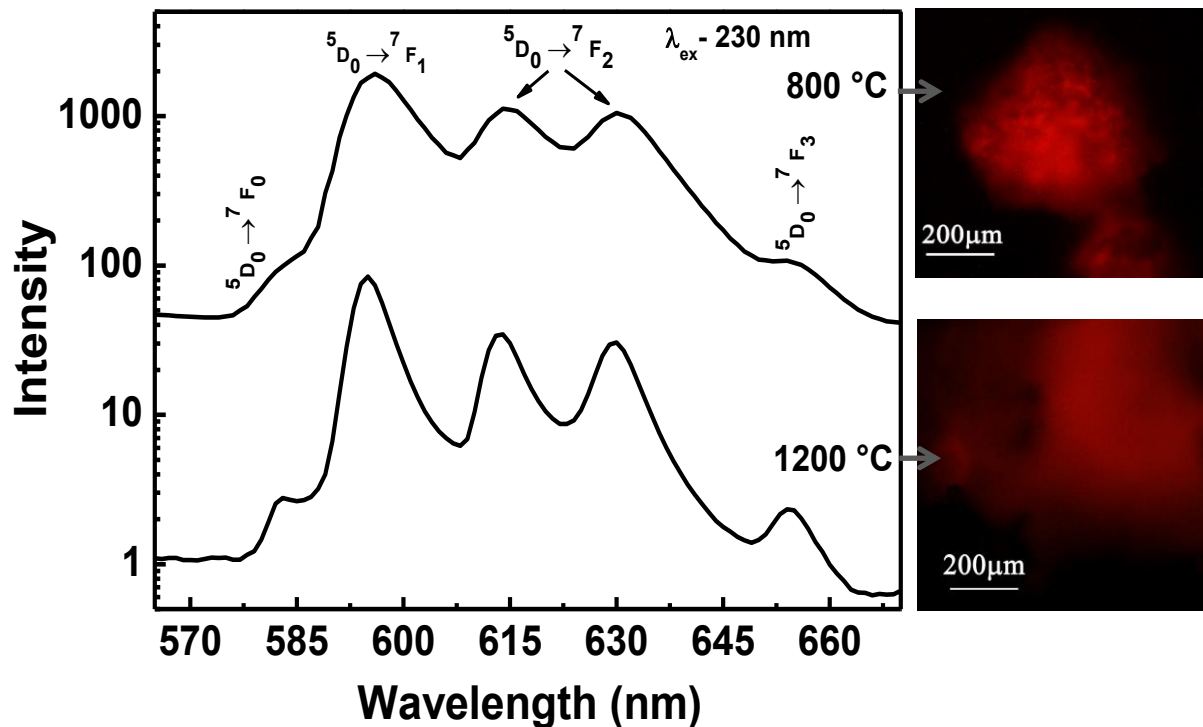
- 800°C calcined Eu^{3+} -doped YBO_3 particles (size $\sim 50\text{ nm}$) well-connected
- Average particle size ranging from 200 nm to $1.5\text{ }\mu\text{m}$ was observed for the phosphor calcined at 1200°C

TEM Analysis



- The average particle size of $\text{YBO}_3: \text{Eu}^{3+}$, calcined at 800 °C was found to be around 8-10 nm
- Average particle size was in the range of 30-100 nm when calcined at 1200°C

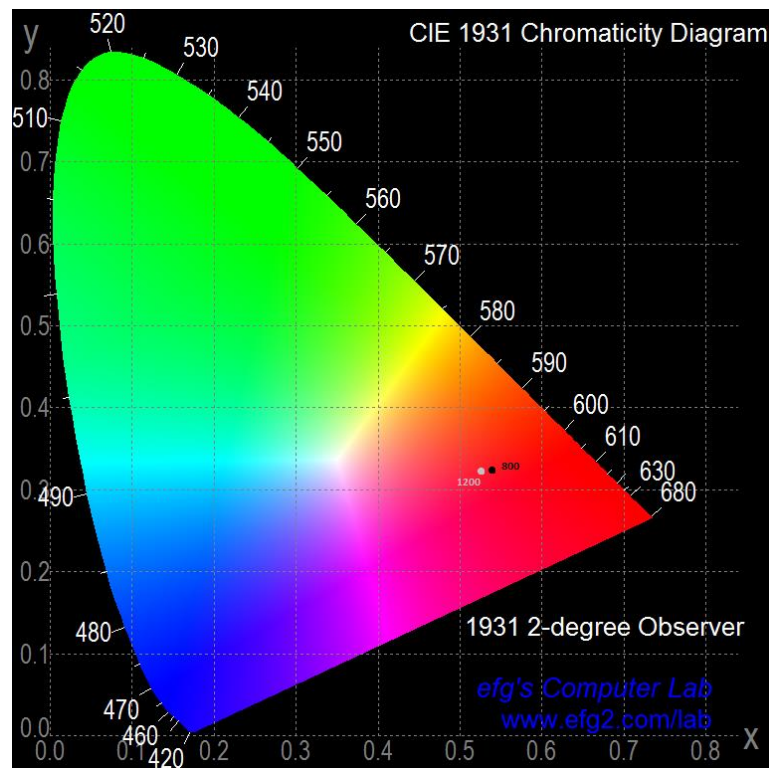
Photoluminescence Studies



Photoluminescence Emission Spectra and fluorescence microscopy images of samples calcined at 800 °C and 1200 °C

- Colour of powder samples calcined at 800 °C and 1200 °C is nearly reddish as observed from fluorescence microscopy
- The R/O ratio was found to be 1.25 and 0.97 for 800 °C and 1200 °C calcined Eu^{3+} -doped YBO_3 phosphors, respectively and the higher R/O ratio is mainly due to surface disorder associated with smaller particle size

Chromaticity Coordinates



- The x and y chromaticity coordinates were found to be 0.53 and 0.32, respectively for Eu³⁺-doped YBO₃ phosphor heat-treated at 800 °C.
- The chromaticity coordinates for higher temperature calcined (1200 °C) Eu³⁺-doped YBO₃ phosphor was found to be nearly same (x = 0.52, and y = 0.32)
- This provides for another evidence that the borohydride derived phosphor has got good thermal stability

Findings of the corresponding work

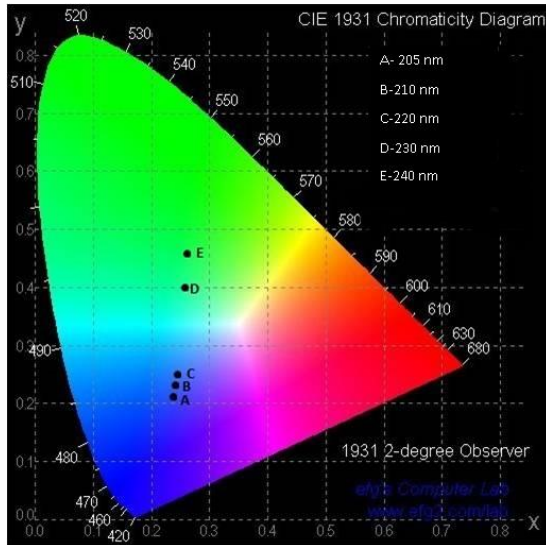
- ❖ **Size reduction** plays a significant part in enhancement of R/O ratio
- ❖ **Excitation wavelength dependent luminescent behavior** was found
- ❖ **Excitation wavelengths determine the emission color of the prepared phosphor**
- ❖ **Color purity** can be improved based upon the fabrication procedure
- ❖ **Chromaticity coordinates** were better as compared to the boric acid employed solid state route
- ❖ **Variations in excitation wavelengths lead to possibility of color tuning** from pink to orange red

THE SAGA CONTINUES...

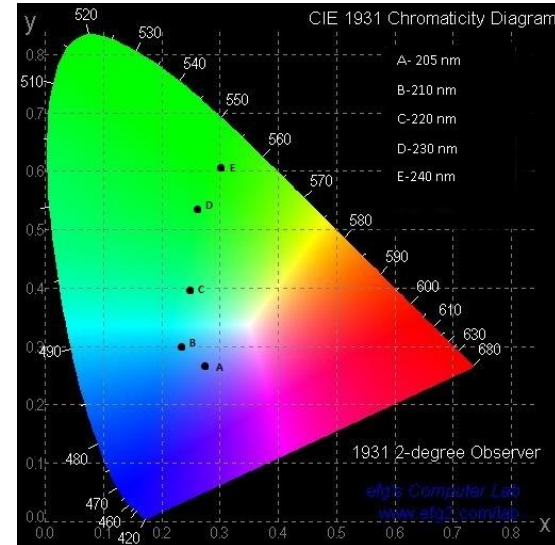
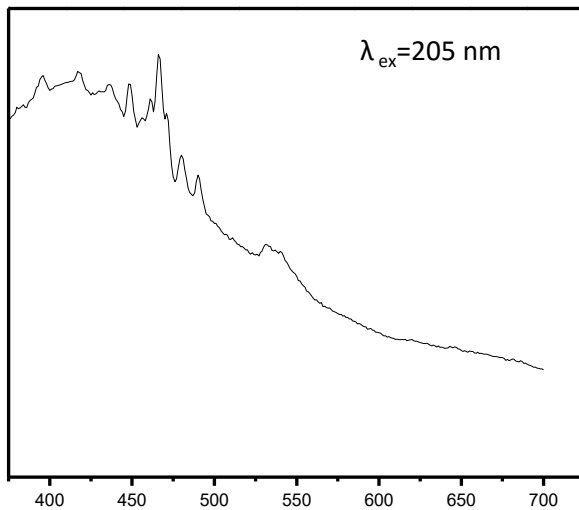
GREEN NANOPHOSPHOR ($\text{YBO}_3:\text{Tb}^{3+}$)

- **Tb^{3+} activated borate green phosphors may bestow advantages such as**
 - ✓ **better thermal stability**
 - ✓ **chemically inert to plasmas commonly used in plasma operated panels.**
- **$\text{YBO}_3:\text{Tb}^{3+}$ can be used as a green emitting phosphor in display technology.**
- **Probing for a new high-efficiency green phosphor with short decay time is needed.**

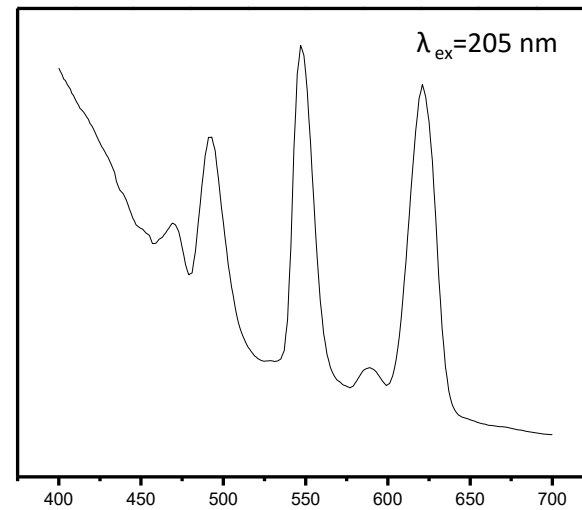
Variations in the Chromaticity Coordinates



Solid state derived $\text{YBO}_3:\text{Tb}^{3+}$



Borohydride derived $\text{YBO}_3:\text{Tb}^{3+}$



FOLLOW THROUGH ...

- Literature gives a plethora of evidences for use of **excess H_3BO_3** in addition to difficulties encountered in formation of **high temperature stable YBO_3** .
- Different syntheses employed for YBO_3 fabrication aim towards improving colour purity and chromaticity. Our approach allows accomplishing this goal by means of a unique synthesis strategy for producing high temperature **phase pure phosphors** with better photoluminescence properties.
- The follow up of the properties **unanimously depicts** that the use of NaBH_4 is **virtuous** for synthesizing nanophosphors that could be put to use in light emitting diodes and flat display technology.

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*THANK YOU FOR
YOUR
ATTENTION!!!*